The purpose of this procedure is to provide a system for the conversion of raw fiber into Purpose: untrimmed felt rolls. This procedure applies to wet felt roll operations, packaging, and shipping. Scope: Responsibility: The process owner, or designee, is responsible, and has the authority, for Order Entry QSP8-01,02,12 Traveler Manufacturing Each traveler is assigned a Mgr/Mechanical unique job order number. Feit creates Purchasing traveler in M2M. QSP8-04 Travelers typically includes: -Wet felt operations -Control forms -Customer specific instructions, as applicable. Traveler Sales reviews inventory for existing rolls of FG inventory. No Do we need to manufacture B Yes Traveler Sales notifies Manufacturing Mgr/Mechanical Felt what production quantities are required. Fabrication operations typically include but are not limited to: Wet felt manufacturing -Blending operators set up for wet felt -Carding manufacturing operations -Hardening -Washing Traveler -Fulling -Rinsing -Additional treatments(as required) -Drying -Looming(as required)